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GROOVED BRISTLE FOR TOOTHBRUSHES**CROSS REFERENCE TO RELATED APPLICATIONS**

This application is a continuation-in-part of application Serial Number 08/654,541 filed June 4, 1996, now abandoned, for the Twist Bristle Toothbrush and Serial Number 09/190,275 filed November 13, 1998, now abandoned, for Grooved Bristle for Brush Devices.

BACKGROUND OF THE INVENTION

This invention relates to a bristle for brushes and more particularly to an improved bristle for use in toothbrushes and other cleaning and scrubbing brushes. The bristle of this invention has a shallow spiral groove along its longitudinal axis, on account of which the entire bristle, including the tip of the bristle and its longitudinal axis, functions as a part of the cleaning surface of the bristle. Consequently, the surface area of the bristle used in cleaning is expanded.

Gum disease, periodontics, continues to affect large sections of the population and is the major cause of tooth decay among adults. Studies show that after age thirty-five (35), approximately seventy-five (75) percent of all adults suffer from periodontal disease in one form or another. Although periodontal disease is generally referred to as a single disease, it actually

occurs in several forms. Regardless of the form it takes, however, all periodontal diseases are caused by bacterial infections which first manifest themselves as an inflammation of the gums.

In its early stages, periodontal disease usually affects the color and shape of the gums. If the disease is not checked at this stage it can progress to the point of completely destroying the bony tissue in which the teeth are anchored. The cause of the disease is the presence of plaque, a colorless bacterial film which instantly forms on teeth and gums. To combat plaque formation, it is generally recommended that the teeth and gums must be brushed at least two (2) times daily, even so, plaque formation still continues to be a problem. The Grooved Bristle for Brush Devices will improve and increase the quantity of plaque removed from the teeth and gums, retard plaque formation, result in healthier teeth and gums and better oral hygiene.

It is well accepted that in conventional toothbrushes the major cleaning function is carried out by the tips of the bristles. The smooth shaft of the conventional toothbrush bristle is not designed or intended to be a part of the cleaning process. For example, in toothbrushes, most of the cleaning is done by the tip end of the bristle, the smooth and rounded shaft of the bristle plays an insignificant role in the cleaning process. The function of the shaft is even less effective when it comes to removal of plaque from the teeth and gums.

In the present invention, the tips of the bristles continue to

be the primary cleaning area of the brush, however, the shaft of the bristle has been adapted so that it too becomes a part of the cleaning process. The use of the shaft as part of the cleaning process is achieved by placing one or more shallow spiral grooves on the shaft of the bristle thereby giving it the ability to scrape and clean the teeth and gums when the shaft passes against the teeth during mouth washing.

SUMMARY OF THE INVENTION

This invention is based on the scientific fact that when vertical pressure is exerted on the tip of a round bar or rod of metal or plastic, the bar or rod will bend or twist in response to the application of the pressure. It is also well known that if vertical pressure is applied to a rod which has a spiral groove, in single (or double) helix, similar to the bit of a mechanical bore or drill, it will take less vertical pressure to cause the spirally grooved rod to bend or twist angularly to accommodate the vertical pressure than a solid rod.

The foregoing principle which is applicable to the mechanical drill is also applicable to a thin rounded plastic bristle which has one or more shallow spiral grooves, similar to the grooves on the bit of a mechanical drill, along the length of its longitudinal axis. When vertical pressure is applied to this bristle it bends, however because the base of this bristle is fixed in place and can not rotate like the drill, the bristle cannot make 360 degree

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to the gums due to excessive abrasion and do not present a threat of electrocution. In addition, the grooved bristle toothbrush does not pose the problems caused by the vibrations of ultrasonic toothbrushes which create a risk of causing damage to the tissue in the users mouth.

The bristle of this invention greatly increases the cleaning power of the toothbrush, shortens the cleaning time, does not increase abrasion, is tissue safe and inexpensive. In addition, the invention produces an improved bristle for cleaning brushes which results in a more effective cleaning tool than the bristles now utilized in brushes.

In accordance with the invention, the longitudinal axis or shaft of the bristle is marked, longitudinally, with at least one shallow spiral groove such that the external surface of the bristle has the appearance of a helix, mechanical drill bit or candy cane. These grooves may run either clockwise or counterclockwise on an individual bristle, however, the grooves cannot run both clockwise and counterclockwise on the same bristle.

When the bristle is used to clean the teeth, the pressure on the tips of the bristle, and the spiral groove on the bristle coupled with the back and forth motion used in brushing the teeth, causes the bristles to twist, bend, and sway back and forth in the manner of an agitator of a washing machine, thereby producing cross currents in the saliva in the mouth. The motion of the saliva in and around the teeth and gums enhances the cleaning function of the

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 is a plan view of a toothbrush showing the arrangement of the bristles on the head of a typical brush.

Figure 2 is a side view of a toothbrush showing tufts of bristles embedded in the head of the toothbrush.

Figure 2A is an end view of a toothbrush showing tufts of bristles.

Figure 3 is a side view of a toothbrush showing the shafts (4) of bristles on the head of the brush.

Figure 4 is an enlarged vertical view of an individual bristle showing the symmetrical positioning of the spiral grooves on the surface of the bristle.

Figure 5 is a cross-sectional view of an individual bristle at the position 5-5 showing the size of the grooves of the bristle in relation to the cross-sectional diameter of the bristle. In the drawing, "r1" represents the radius of the bristle and "R2" the radius of the spiral groove, "d1" represents the diameter of the bristle and "D2" the diameter of the spiral groove.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENT

With particular reference to the drawings, toothbrush bristles are used to illustrate the bristle structure of the instant invention. Although the bristle and brush construction herein

illustrated are in association with a toothbrush and have special application to such a brush, it is to be understood that the concept may be used with almost any type of brush and is not limited to use in the construction of toothbrushes.

As shown in Figures 1, 2, 2A and 3, generally, the individual bristles 14 are mounted in tufts 11 and embedded in a base (head) 10, which is attached to a manual or power activated handle. In practice the arrangement of the bristle into tufts on the base is important to the achievement of enhanced cleansing power of the device. Specifically, all of the bristles in a single tuft of bristles must either run clockwise or counterclockwise, i.e. the spiral grooves on the longitudinal axis of the bristle cannot be mixed so that some grooves will run clockwise and others run counterclockwise.

On the other hand, the arrangement of the tufts on the head of an individual toothbrush does not have to be uniform. For example, an individual toothbrush manufacturer may decide that for purposes of practice or convenience, it may be preferable to have alternating rows of tufts of bristles organized in clockwise or counterclockwise form, or the tufts may be organized in a random arrangement selected by the manufacturer.

Figure 4, shows an individual bristle with the shallow grooves forming a helix shaped pattern along the outside surface of the shaft of the bristle, the groove extends continuously from the stem of the bristle which is embedded in the toothbrush head, to the tip

of the bristle. It should also be noted that both the spiral grooves and the individual bristles are of uniform diameter throughout the length of the shaft. The relationship of the diameter of each groove to the diameter of the bristle is approximately 4:1 i.e. the diameter of each groove is approximately one fourth of the diameter of the bristle. The cross-sectional diameter of each spiral groove is ten to fifteen percent of the cross sectional diameter of each bristle.

For the purposes of this invention, the tips of the individual bristles may be round, square or shaped in any other form suitable or appropriate for the invention. The shaft of the bristle is unbroken and of uniform cross-sectional diameter and circumference except in the region of the spiral grooves. In addition, further reference to figures 4 and 5 shows that there may be more than one spiral groove on each bristle, however, regardless of the number of grooves on an individual bristle the grooves will all run in the same direction i.e either clockwise or counterclockwise.

In practice, the cleaning effect of the brush is accomplished by virtue of the simultaneous action of the individual bristles which are put into its own rotational motion by the back and forth vibratory action when the user brushes his teeth. The force generated by the action of numerous bristles produces liquid currents in the saliva which can dislodge particles trapped between and around the teeth and gums and improve the cleaning of the teeth, the removal of plaque and the prevention of plaque

formation.

The grooved bristle of this invention has been particularly described as being symmetrical through its length, however, the invention may also use non-symmetrical or tapered bristles having other shapes or structures as may be desired.